



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

C45-8-2S

Job Sheet 174877



Part No: C45-8-2S

Job Qty: 2 ea 1 J.C. 2

Part Name: Solenoid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 3/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: C45-8-2 REV.5 IPP REV:A 18.02.07 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/22/18	0.00	0.00	Start Up Machining-4		J.C. 18-03-22
100	Mill Conv	2 pcs		3/23/18	0.50	0.40	Mill Conv 2		J.C. 18-03-22
110	QC	2 pcs		3/23/18	0.00	0.00	QC2 Machining-5		J.C. 18-03-22
120	QC	2 pcs		3/23/18	0.00	0.00	QC8 Machining-5		J.C. 18-03-22
130	Packaging	2 pcs		3/23/18	0.00	0.00	Packaging3-2 DAS		J.C. 18-03-22
140	QC21-SA	2 Ea		3/23/18	0.00	0.00	QC21	21 MAR 27 2018	J.C. 18-03-22

Part Op 100 - 1-Drill hole in shaft. Shaft should be retracted when drilled. Studs facing you rotate shaft clockwise to the end of Descriptions: stroke, push shaft into solenoid then drill as per DWG sheet 2 2-Engrave S/N and/or P/N number using Marktronic engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
H-2553-020	Solenoid	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	H-2553-020	2	0	0

Part Specifications

Specifications could not be found.



Container No: S054083



Part: C45-8-2S

Job No: 174877

Serial No/Batch: S054083

Revision: 5

Inspector:

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Plex 3/22/18 1:18 PM dart.lacelle.linda

Date: 03/22/18

DQA:

JK

Date:

Nov 19/19

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed:

Date:

Work Order update only ☐

Work Order: <u>174 877</u>		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. <u>045-8-25</u>		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. <u>19-7758</u>		Scrap ☒		Machining ☒		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐			
Date: <u>18-03-22</u>		Step #: <u>100</u>		QTY Effective: <u>1</u>						MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				<u>18-3-22</u>			
The hole 0.125-0.129 is not drilled at 90° when turned clockwise.				Scrap destroy.				Completed By			
								<u>J.C.-L</u> <u>18-03-22</u>			
								Lead hand / Supervisor Approval Verification			
								<u>18-3-22</u>			
Root Cause				FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐						
Design ☐	Operator ☒	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐						
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐						
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐						
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐						
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐						
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐						
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐						
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐						
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☒	Misaligned/off center ☐	Turning Sequence ☐						
Past Expiry Date ☐	Manufacturing Process ☐										
Misidentified ☐	Past Due ☐	OTHER :									

